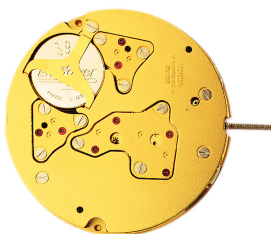
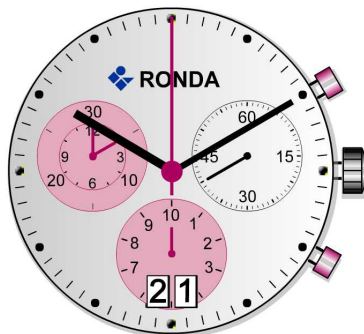


Specification

12 ½"



Dimensions and battery

∅ Total	28.60 mm
∅ Case fitting	28.00 mm
Movement height	4.40 mm
Movement rest	0.60 mm
Height of stem	1.90 mm
Stem: Thread / Distance	0.90 mm / 0.90 mm
Battery / Autonomy	Nr. 395 / 48 Months

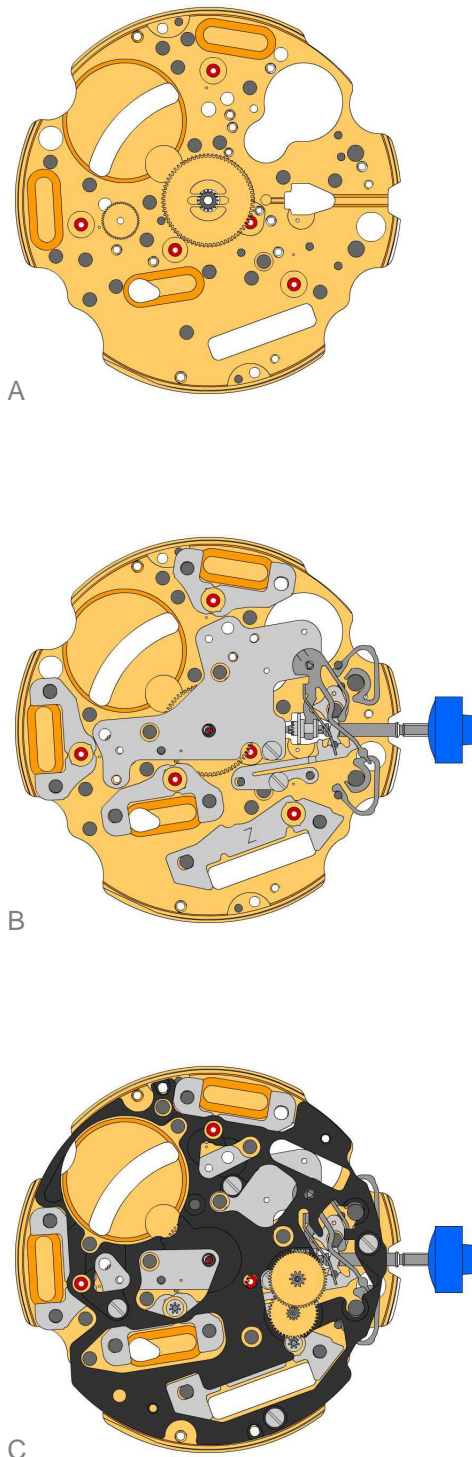
Performances




















	Small second (M1): 4.0 - 6.7 µNm
Torque T	Minute hand (M1): 200 - 300 µNm
	Counter (M2, M4): 3.0 - 4.6 µNm
	Counter (M3): 1.5 - 2.5 µNm
Operating temperature	0°C - 50°C
Res. against magn. fields	18.8 Oe = 1500 A/m
Resistance against shock	NIHS 91 - 10

Functions

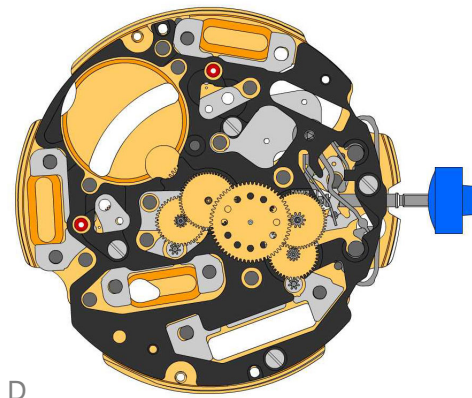
Position I (crown)	Neutral
Position II (crown)	Setting the date (quick mode)
Position III (crown)	Setting time and adjusting chrono hands
Pusher A	START / STOP / ADD
Pusher B	ZERO POSITIONING / SPLIT





Assembling

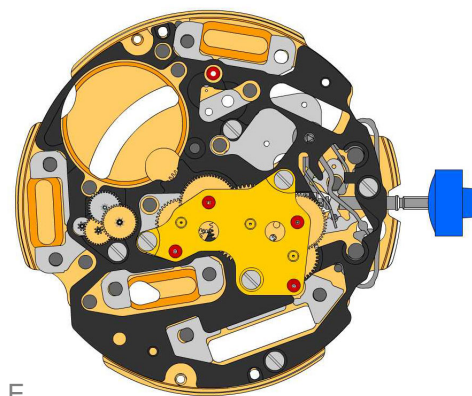



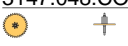
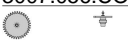


1. 2000.574.CO Main plate

2. 3305.282.CO Cannon pinion with driver (Aig 2)
 Moebius 8200 grease must be placed between the steel tube and the brass wheel. The steel tube must be placed into the center hole of the main plate.

3. 3301.244 Hour wheel (counter 24h)

4. 2030.017.CO Centre bridge
 Use one screw 4000.250 to fix the center bridge.

5. 3001.041 Sliding pinion
 The sliding pinion must be held using a tweezers, until the stem is inserted.

6. 3000.177.CO Handsetting stem
 Prior to the insertion of the stem, some grease must be placed on the square part of the stem.

7. 3017.049 Setting lever
 The cam on the setting lever must be inserted into the cut out on the stem. (the setting lever must be greaced)

8. 3905.049 Setting lever jumper (3 positions)
 The setting lever jumper (3 positions) must be tensioned and inserted into the setting lever. Use one screw 4000.250 to fix the setting lever.

9. 4000.250 Screw

10. 3015.076 Yoke (3 positions)
 The yoke must be inserted below, into the cut out of the sliding pinion.

11. 3905.058 Yoke spring
 The yoke spring must be positioned on the yoke. The opposite end of the yoke must be positioned around the pillar of setting lever. Use Moebius 8200 to grease the yoke.

12. 3406.030 Pusher jumper
 2 pieces. Use Jismaa 124 to grease the pusher jumper.

13. 3622.040 Stator

14. 3622.039 Stator (counter 6h and 9h and chrono)
 3 pieces

15. 3603.065 Plastic bracket
 Use 4 screws 4000.250

16. 4000.250 Screw

17. 3715.094.RK Rotor (centre and chrono)
 Use an antimagnetic tweezers to place the 2 rotors.

18. 3147.046.CO Intermediate wheel

19. 3136.142.CO Second wheel (long)


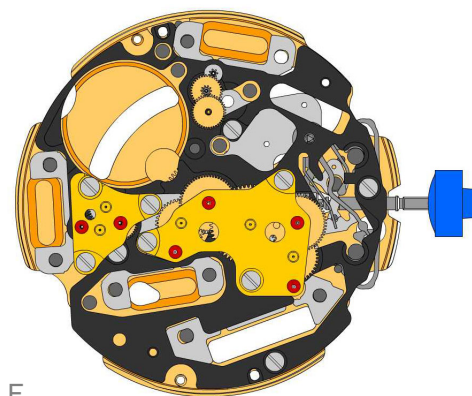
Assembling


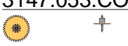
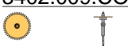




- 20. 3147.047.CO Intermediate wheel (chrono)

- 21. 3136.144.CO Chronograph wheel (Aig 2)

- 22. 3122.056.CO Third wheel

- 23. 2020.148 Train wheel bridge

Attention: Prior to the fastening process of the bridge, all 7 pins of the wheels must be visible in the 7 holes in the bridge. Use 3 screws 4000.250.

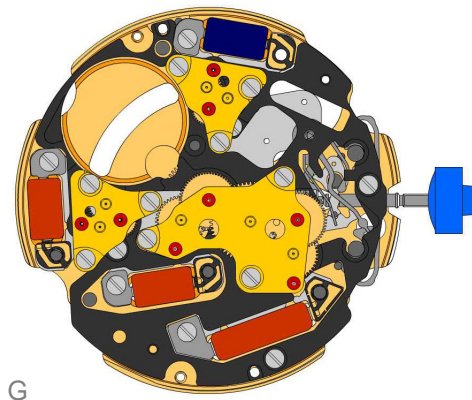


- 24. 3715.095.RK Rotor (counter 6h and 9h)

Use an antimagnetic tweezers to place the rotor.
- 25. 3147.048.CO Intermediate wheel (counter)

- 26. 3007.056.CO Minute wheel (counter 24h)

- 27. 3402.008.CO Minute counting wheel

- 28. 2020.149 Counter train wheel bridge

Attention: Prior to the fastening process of the bridge, all 4 pins of the wheels must be visible in the 4 holes of the bridge. Use 3 screws 4000.250.



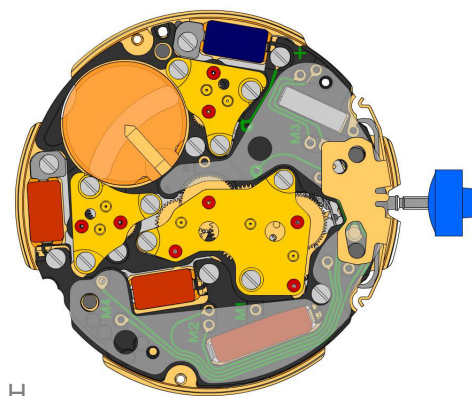
- 29. 3715.095.RK Rotor (counter 6h and 9h)

Use an antimagnetic tweezers to place the rotor.
- 30. 3147.053.CO Intermediate wheel (counter 1/10sec)

- 31. 3402.009.CO Counting wheel 1/10 sec

- 32. 2020.149 Counter train wheel bridge

Attention: Prior to the fastening process of the bridge, all 4 pins of the wheels must be visible in the 4 holes of the bridge. Use 3 screws 4000.250.
- 33. 4000.250 Screw


Assembling



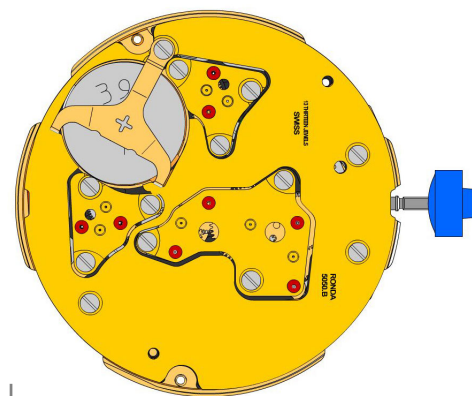
G

- 34. 9014.000 **Moebius 9014**
Use Moebius 9014 on bearing of all rubis
- 35. 3621.053.RK **Coil**
The wire of the coil (red area) is very sensitiv to mechanical impacts. Hold the coil only outside the red area. Fix the coil by 1screw 4000.250.
- 36. 3621.054.RK **Coil (counter 9h and chrono)**
The wire of the coil (red area) is very sensitiv to mechanical impacts. Hold the coil only outside the red area. Fix each of the 2 coils by 1screw 4000.250.
- 37. 3621.055.RK **Coil (counter 6h)**
The wire of the coil (blue area) is very sensitiv to mechanical impacts. Hold the coil only outside the blue area. Fix the coil by 1screw 4000.250.
- 38. 4000.250 **Screw**



H

- 39. 3603.034 **Battery insulator**
- 40. 3612.144.5050 **Electronic module**
After assembly of the electronic module it is the best time to perform the electrical measurements. Use 5 screws 4000.248 to fix the electronic module.
- 41. 4000.248 **Screw**
- 42. 3603.069 **Circuit insulator**
- 43. 3601.107 **Pusher contact spring**
Make shure, that the pusher contact spring is placed correctly onto the pillars.



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- 44. 2130.137.5050.B **Electronic module cover (counter 6h/9h)**
Make shure, that the pusher contact spring is not displaced during attachment of the electronic module cover. Use 3 screws 4000.250 to fix the electronic module cover
- 45. 3600.010 **Battery**
Use a plastic tweezers to place the battery (to avoid short circuit of battery).
- 46. 3601.109 **Bridle +**
Insert the two brackets of the battery bridle under the electronic module cover and fasten the battery bridle by 1 screw 4000.250.
- 47. 4000.250 **Screw**